

# Freightliner Classic/FLD Mid-Roof Replacement Visor & 15.5" Drop Visor Installation Instructions

## *Part numbers 251XX*

Before beginning the installation of your new RoadWorks® visor please verify that your truck is a mid-roof sleeper. If your truck is not a mid-roof sleeper, then you do not have the correct visor. Call RoadWorks® Manufacturing, Inc. at 1-800-448-8741 for assistance in determining the correct part number. Please have the model, year, and style of sleeper of your truck ready when calling.

**PLEASE READ THE DIRECTIONS COMPLETELY BEFORE BEGINNING.**

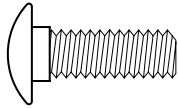
### **Installation**

1. Remove factory visor skins. Set aside the hardware that you removed from the sides of the visor.
2. Remove factory visor brackets by grinding off the rivets. Drill factory holes to ½" diameter, being careful not to damage the cab.
3. Peel the PVC film from all brackets. Arrange the brackets on a flat surface as shown in Diagram #2 on the reverse side.
4. Install in the drilled-out factory holes, two of the -17 brackets on the driver's side of the cab and two of the -18 brackets on the passenger's side of the cab using 1¼" hex bolts, flat washers, lock washers, and neoprene well nuts (see Diagram #2 on reverse side). Fully tighten these bolts.
5. Loosely install two of the -16 brackets to the -17 brackets on the driver's side of the cab and two of the -14 brackets to the -18 brackets on the passenger's side of the cab using ¾" carriage bolts, flat washers, lock washers, and hex nuts. Do not fully tighten these bolts.
6. Temporarily install the -13 & -15 visor skins to the -14 & -16 brackets which are on the cab using ¾" carriage bolts, flat washers, lock washers, and hex nuts. Fully tighten the center joint together using ¾" hex bolts, flat washers, lock washers, and hex nuts. Loosely install the sides of the visor using the hardware you set aside in step #1.
7. Loosely assemble the remaining -16 bracket on the -17 bracket and the remaining -14 bracket on the -18 bracket using ¾" carriage bolts, flat washers, lock washers, and hex nuts. Temporarily install the assembled -16/-17 & -14/-18 brackets to the visor skins using ¾" carriage bolts, flat washers, lock washers, and hex nuts. Mark the cab through the holes on the -17 & -18 bracket. (See Diagram #2 on reverse side.)
8. Remove the assembled -16/-17 brackets & -14/-18 brackets from the visor skins and set aside. Remove both visor skins and drill marked spots on the cab to ½" diameter.
9. Install the assembled -16/-17 brackets on the driver's side of the cab & the -14/-18 brackets on the passenger's side of the cab using 1¼" hex bolts, flat washers, lock washers, and neoprene well nuts.
10. Reinstall the visor skins to the -14 & -16 brackets which are on the cab using ¾" carriage bolts, flat washers, lock washers, and hex nuts. Do not fully tighten the bolts.
11. Loosely install the sides of the visor using the hardware you set aside in step #1. **Important: Do not fully tighten these bolts!**
12. Fully tighten the bolts holding the visor skins to the three -14 and the three -16 brackets from step #10.
13. Fully tighten the bolts that join the brackets together from steps #5 & #7.
14. Fully tighten the bolts on the sides of the visor from step #11.
15. Peel the PVC film from the visor skins. This completes the installation.

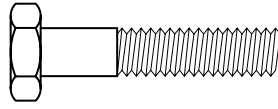
# Freightliner Classic/FLD Mid-Roof Replacement Visor & 15.5" Drop Visor Installation Instructions

DIAGRAM #1

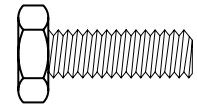
## HARDWARE



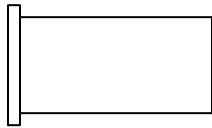
3/4" CARRIAGE BOLT



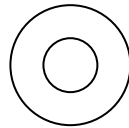
1 1/4" HEX BOLT



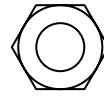
3/4" HEX BOLT



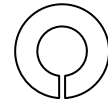
NEOPRENE  
WELL NUT



FLAT  
WASHER



HEX NUT



LOCK  
WASHER

DIAGRAM #2

